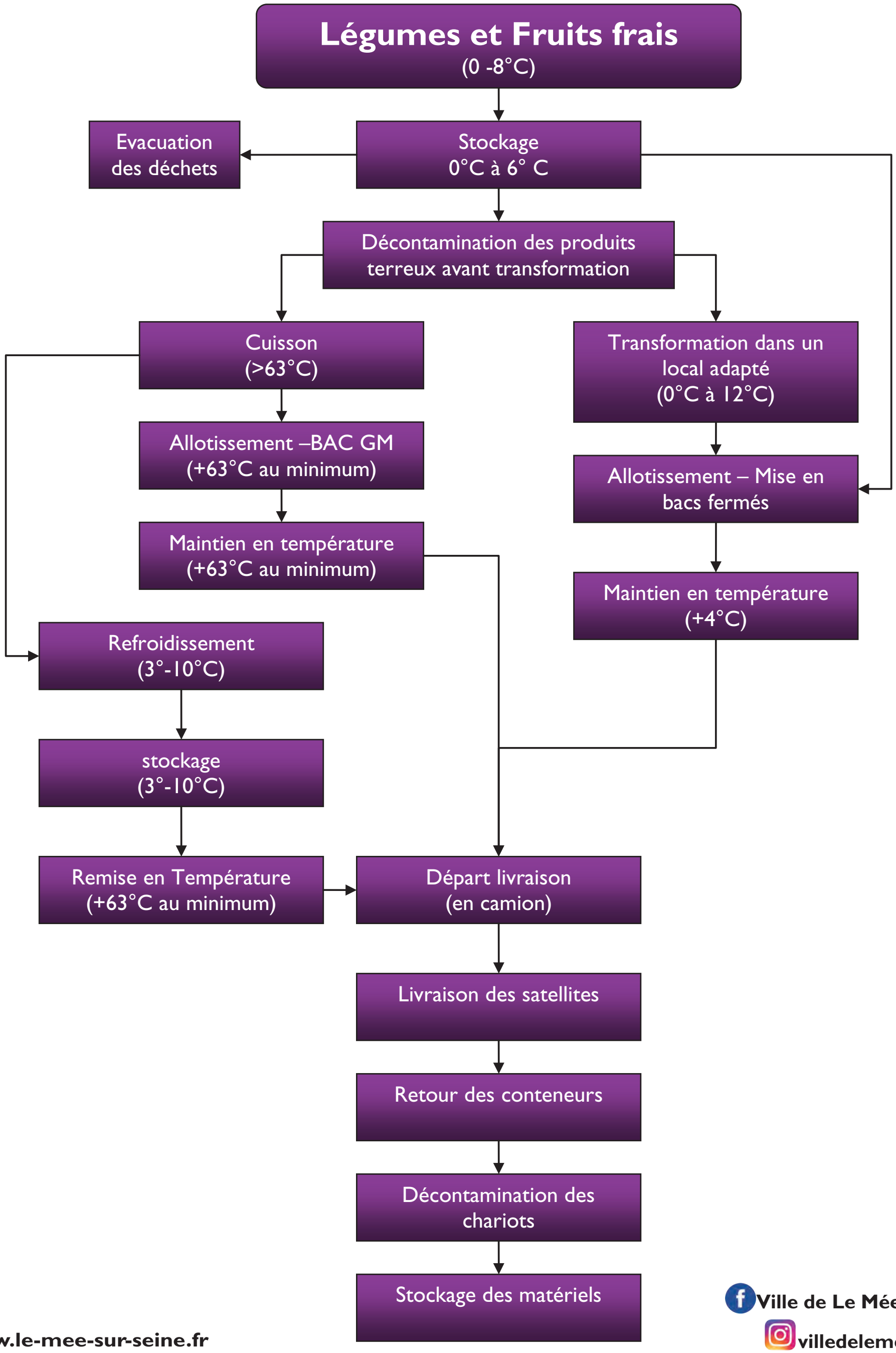Diagramme de fabrication